

L and W MEASUREMENT DIFFERENCES ON THE SAME TRAY. TRAY WITH THE SAME CODE AND ITEM NO. TO VERIFY IF THE TRAYS WILL FIT INTO THE JKT A2 TRAY DENESTER SET UP.



Jysk Konstruktions Teknik A/S

DATE	UPDATED 24.01.2017 04.10.2015		LENGTH	WIDTH	LENGHT	WIDHT
RAPPOR NO		JKT TRAY REFERENCE MEASUREMENT - TEST MEASUREMENT DEVICE SET UP.	227,5	178,5	JKT ACCEPTED	
PROJECT	L and W MEASUREMENT DIFFERANCES OF THE SAME TRAY	JKT ACCEPTED TRAY STACK CENTRICITY TOLERANCE PLUS	1,5	1,5	229	180
COMMENTS	THE TEST IS CARRIED OUT WITH 10 NUMBER OF THE SAME TRAY.	JKT ACCEPTED TRAY STACK CENTRICITY TOLERANCE MINUS	-1	-1	226,5	177,5
	TEST RESULTS IS USED BELOW	JKT MAXIMAL ACCEPTABLE TRAY STACK CENTRICITY TOLERANCE	2,5	2,5	2,5	
DOCUMENT TITLE	JKT L-W 2227-3F 2017-01					
SIGN	FAAC					
	TEST RESULTS - PERFORMED BY JKT - WITH REFERENCE TILL THE JKT TEST SET UP				Professional in tray denesting	
	DATA, FROM THE RESPECTIVE DATA SHEETS, TO BE FILLED IN MANUALLY					
	TRAY ALLOWED L - W MEASUREMENT MIN. / MAX. WITH REFERENCE TILL THE TRAYS DATA SHEET					
	BEFORE TEST / THE TRAY L-W MEASUREMENT FITS INTO THE JKT TEST SET UP	Q	BEFORE TEST / THE TRAY L-W MEASUREMENT IS EXCEEDING ( + / - ) THE JKT TEST SET UP			
	AFTER TEST - THE TRAY L-W MEASUREMENT IS OK - COMPARED TO THE TRAYS DATA SHEET	R	AFTER TEST / THE TRAY L-W MEASUREMENT IS EXCEEDING ( + / - ) THE TRAY DATA SHEET			
	THE TRAY ACTUAL L-W TOLERANCE - COMPARED TO THE TRAY NOMINEL MEASUREMENT					
	TEST RESULTS - THE TRAY - WILL FIT INTO THE JKT A2 TRAY DENESTER	V	TEST RESULTS - THE TRAY - WILL NOT FIT INTO THE JKT A2 TRAY DNESTER			
			THE TRAYS IS STILL DENESTABLE, IN ANOTHER JKT A2 TRAY DENESTER SET UP			
			THE TRAYS IS STILL DENESTABLE			

TRAY NUMBER	JKT TEST RESULTS	TRAY NUMBER	TRAY MANUFACTURER	TRAY CODE	DATA SHEET AVAILABLE	TRAY ITEM NUMBER	TRAY COLOUR, COMPARTMENT HIGHT	TRAY NOMINEL MEASUREMENT	TRAY DATA SHEET L - W TOLERANCES PLUS	TRAY DATA SHEET L - W TOLERANCES MINUS	TRAY MAXIMUM MEASUREMENT WITH REF. TILL THE TRAYS DATASHEET	TRAY MINIMUM MEASUREMENT WITH REF. TILL THE TRAYS DATASHEET	JKT TEST RESULTS	BEFORE TESTING, THE TRAY NOMINEL MEASUREMENT COMPARED TO THE JKT TEST SET UP	AFTER TEST THE TRAY ACTUAL MEASUREMENT	TRAY L - W TOLERANCE COMPARED TO THE TRAY NOMINEL MEASUREMENT	TOLERANCES EXCEEDING THE TRAY DATA SHEET INFO PLUS	TOLERANCES EXCEEDING THE TRAY DATA SHEET INFO MINUS	JKT TEST RESULTS	TOLERANCES EXCEEDING FROM THE JKT ACCEPTED PLUS	TOLERANCES EXCEEDING FROM THE JKT ACCEPTED MINUS
1	L -0,55	1	FP	2227-3F-BLACK	Y	2227032004	B-3-43	227,40	0,60	-0,60	228,00	226,80	-0,55	227,50	226,95	-0,45			-0,55		
	W -0,82	2						227,40	0,60	-0,60	228,00	226,80	-0,57	227,50	226,93	-0,47			-0,57		
2	L -0,57	3						227,40	0,60	-0,60	228,00	226,80	-0,73	227,50	226,77	-0,63		-0,03	-0,73		
	W -0,81	4						227,40	0,60	-0,60	228,00	226,80	-0,71	227,50	226,79	-0,61		-0,01	-0,71		
3	L -0,73	5						227,40	0,60	-0,60	228,00	226,80	-0,58	227,50	226,92	-0,48			-0,58		
	W -0,70	6						227,40	0,60	-0,60	228,00	226,80	-0,78	227,50	226,72	-0,68		-0,08	-0,78		
4	L -0,71	7						227,40	0,60	-0,60	228,00	226,80	-0,72	227,50	226,78	-0,62		-0,02	-0,72		
	W -0,92	8						227,40	0,60	-0,60	228,00	226,80	-0,81	227,50	226,69	-0,71		-0,11	-0,81		
5	L -0,58	9						227,40	0,60	-0,60	228,00	226,80	-0,61	227,50	226,89	-0,51			-0,61		
	W -0,73	10						227,40	0,60	-0,60	228,00	226,80	0,00	227,50	227,50	0,10			0,00		
6	L -0,78	11											0,00						0,00		
	W -0,70	12											0,00						0,00		
7	L -0,72	DATA FROM THE TRAYS DATA SHEET																			
	W -0,75	TRAY STACK CENTRICITY MEASUREMENT CALCULATION, AND COMPARED TO THE TRAYS DATA SHEET																			
8	L -0,81	JKT VERIFICATION																			
	W -0,69	1	FP	2227-3F-BLACK	Y	2227032004	B-3-43	178,20	0,60	-0,60	178,80	177,60	-0,82	178,50	177,68	-0,52			-0,82		
9	L -0,61	2						178,20	0,60	-0,60	178,80	177,60	-0,81	178,50	177,69	-0,51			-0,81		
	W -0,80	3						178,20	0,60	-0,60	178,80	177,60	-0,70	178,50	177,80	-0,40		-0,02	-0,70		
10	L	4						178,20	0,60	-0,60	178,80	177,60	-0,92	178,50	177,58	-0,62			-0,92		
	W	5						178,20	0,60	-0,60	178,80	177,60	-0,73	178,50	177,77	-0,43			-0,73		
11	L	6						178,20	0,60	-0,60	178,80	177,60	-0,70	178,50	177,80	-0,40			-0,70		
	W	7						178,20	0,60	-0,60	178,80	177,60	-0,75	178,50	177,75	-0,45			-0,75		
12	L	8						178,20	0,60	-0,60	178,80	177,60	-0,69	178,50	177,81	-0,39			-0,69		
	W	9						178,20	0,60	-0,60	178,80	177,60	-0,80	178,50	177,70	-0,50			-0,80		
		10						178,20	0,60	-0,60	178,80	177,60	0,00	178,50	178,50	0,30			0,00		
		11											0,00						0,00		
		12											0,00						0,00		

